Rugged Joyce limit switches allow you to set precise travel limits on Joyce jacks and actuators. They are also ideal in any application where rotary motion of a machine component can be used to indicate linear motion of another part. They are compatible with 2-ton through 150-ton jacks, electric cylinders, and integrated actuators.

LS7 Limit Switch


LS8 Limit Switch


The LS7 limit switch has two Single-Pole, DoubleThrow (SPDT) switch contacts. This switch offers a NEMA 4 rated enclosure which is rated for dust, rain and hose-directed water. To set switches, first remove the cover plate and " $L$ " bracket, then manually rotate the cams to desired positions. This switch is also compatible with integrated actuators.

The LS8 limit switch is best suited for generalpurpose applications requiring up to four switch contacts for operating motors, lights and other accessories. It is available in two models: the LS8 402 (two-switch model) and the LS8 404 (four-switch model). Both LS8 models offer a NEMA 4 rated enclosure which is rated for dust, rain and hose directed water. To set the limit switches simply loosen a cam detent screw and rotate the switch trip cam to the desired position.


Shaft Detail


Note: "How to" videos can be found at joycedayton.com.

| Dimensions |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Type | A | B | C | D | E | F | G | $\begin{gathered} H \\ \text { BG150 } \\ B B 150 \end{gathered}$ | $\begin{aligned} & \text { H } \\ & \text { B6250 } \\ & \text { BB225 } \end{aligned}$ | $\begin{gathered} \mathrm{H} \\ \text { BG375 } \\ \text { BB300 } \end{gathered}$ | $\begin{gathered} \mathrm{H} \\ \begin{array}{c} \mathrm{B} 450 \\ \text { BB400 } \end{array} \end{gathered}$ | J | K | M | N |
| LS7 402 | 3.81 | 6.13 | 1.75 | 5.44 | 5.00 | 5.63 | $1 / 2$ NPT | 7.63 | 9.00 | 10.13 | 15.22 | 7.0 | 3.28 | 3.88 | 2.63 |
| LS8 402 | 5.50 | 6.62 | 2.00 | 6.75 | 5.25 | 6.25 | $3 / 4$ NPT | 7.88 | 9.25 | 10.38 | 15.47 | 7.62 | 3.53 | 5.25 | 2.46 |
| LS8 404 | 6.50 | 8.38 | 2.00 | 8.50 | 6.25 | 8.25 | 1 NPT | 8.62 | 10.00 | 11.19 | 16.47 | 9.62 | 4.53 | 5.25 | 2.46 |


| LS8 (400 Series) Switch Combination Chart |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SwitchQuantity |  | Single Pole Double Throw (SPDT) |  |  |  |  |
|  |  | 0 | 1 | 2 | 3 | 4 |
| D.P.D.T. | 0 |  |  | 402 |  | 404 |
|  | 1 |  | 402 |  | 404 |  |
|  | 2 | 402 |  | 404 |  |  |
|  | 3 |  | 404 |  |  |  |
|  | 4 | 404 |  |  |  |  |



RIGHT SIDE MOUNTING (ROTATION POS \#1 SHOWN)



Rotation positions shown looking into end of shaft.

## Note:

- 2, 2.5, 3, 5, 10, 15 and 20-ton jacks or electric cylinders are available with limit switch positions \#1, \#3, and \#5.
- $25,30,35,50$ and 75 -ton jacks are available in with limit switch positions \#1, \#4, \#7 and \#8.
- Limit switches on Bevel Gear ${ }^{\circledR}$ jacks may be mounted in any position.

